

Application FA02

Add or Subtract Flow Computer

with 2 Input Channels for Mass Applications



Features

- Programmable for either frequency or analog flow inputs
- Tailored for mass units of measure
- Freely assignable alarms for high or low levels
- Selection of second language and user tags
- RTC logging with over 1000 entries
- Programmable pulse width and scaling of pulse output
- 4-20mA retransmission
- RS-232 and RS-485 (optional) serial ports
- Modbus RTU, Printer and other serial port protocols
- Front panel adjustment of 8-24V DC output voltage
- Backlit display

Overview

The 515 FA02 application pack is an add or subtract flow computer that is tailored specifically for mass measurement. It can perform either addition or subtraction on two frequency inputs or on two analog inputs.

The flow computer is suitable for accepting signals directly from flowmeters or for collecting retransmitted signals from other flow computers providing a resultant rate and total. The instrument displays the flow rate and total for each channel as well as the result.

The frequency input is compatible with a wide range of frequency signals, including millivolt signals, reed switches, Namur proximity switches and pulse trains via its smart front-panel program selection. The analog input can be scaled and have filtering, non-linear correction and cutoff points applied to the signal.

Calculations

For frequency inputs the calculation of totals are exact as the instrument collects all pulses detected on each channel.

channel total = pulses / k-factor

The flow rates are derived from an accurately measured frequency:

channel flow = frequency / k-factor

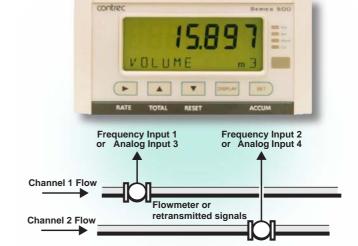
For analog inputs, to derive the flow rate, the analog input is normalised to a value (A) between 0 and 1.

channel flow = $(V_f max - V_f min)A + V_f min$

 $channel total = \int (channel flow \cdot \Delta t)$

The resultant values are then:

ADD result = channel 1 + channel 2 SUB result = channel 1 - channel 2



 $C \in$

Displayed Information

The front panel display shows the current values of the input variables and the results of the calculations. A list of the variables for this application and their type (total or rate) is shown at the end of this document.

The instrument can be supplied with a real-time clock for data logging of over 1000 entries of the variables as displayed on the main menu.

Communications

There are two communication ports available as follows:

- RS-232 port
- RS-485 port (optional)

The ports can be used for remote data reading, printouts and for initial application loading of the instrument.

Isolated Outputs

The opto-isolated outputs can re-transmit any main menu variable. The type of output is determined by the nature of the assigned variable. Totals are output as pulses and rates are output as 4-20 mA signals. One output is standard, a second output is available as an option.

Relay Outputs

The relay alarms can be assigned to any of the main menu variables of a rate type. The alarms can be fully configured including hysteresis. Two relays are standard with additional two relays available as an option.

Software Configuration

The instrument can be further tailored to suit specific application needs including units of measurement, custom tags, second language or access levels. A distributor can configure these requirements before delivery.

Instrument parameters including units of measurement can be programmed in the field, according to the user access levels assigned to parameters by the distributor. All set-up parameters, totals and logged data are stored in non-volatile memory with at least 30 years retention.

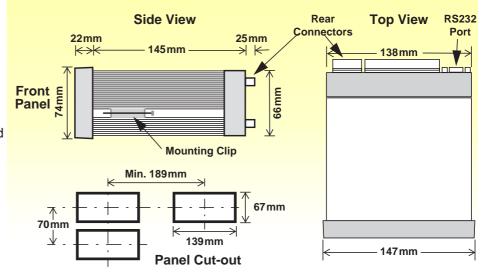
Terminal Designations

Terminal Label			Designation	Comment	
1	FINP	1+	Frequency Input 1+	Channel 1 flow Input	
2	FINP	2+	Frequency Input 2+	Channel 2 flow Input	
3	SG	-	Signal ground		
11	AINP3	+	Analog Input ch 3 (+)	Channel 1 Flow Input	
12	AINP3	-	Analog Input ch 3 (-)	Channel I Flow Input	
13	AINP4	+	Analog Input ch 4 (+)	Channel 2 Flour Innut	
14	AINP4	-	Analog Input ch 4 (-)	Channel 2 Flow Input	
15	Vo	+	8-24 volts DC output	Overload protected	
16	G	-	DC Ground		
17	Vi	+	DC power input	DC power in 12-28V	
18	SH	Е	Shield terminal		
19		+	RS485 (+)		
20	RS485	-	RS485 (-)	Optional RS485 port	
21		G	RS485 ground		
22		1+	Switch 1		
23	1.0010	2+	Switch 2		
24	LOGIC	3+	Switch 3		
25		4+	Switch 4		
26		C-	Signal ground		
27	OUT1	+	Output ch 1 (+)		
28	0011	-	Output ch 1 (-)		
29	OUT2	+	Output ch 2 (+)	Optional output	
30	0012	-	Output ch 2 (-)	Optional output	
31		RC	Relay common		
32		R1	Relay 1		
33	RELAYS	R2	Relay 2		
34		R3	Relay 3	Optional relays	
35		R4	Relay 4		
Е	AC	Е	Mains ground	AC power in 100- 240VAC	
N	MAINS	N	Mains neutral		
Α		Α	Mains active		
RS:	232 port		9-pin serial port		

Dimension Drawings Part Number

515.XXXXXX-FA02 see **Product Codes** to select required features

Default Application software: 515-FA02-000000



Specifications

Operating Environment

Temperature -20°C to +60°C (conformal coating)

+5°C to +40°C (no coating)

0 to 95% non condensing (conformal coating) Humidity

5% to 85% non condensing (no coating)

Power Supply 100-240 V AC (+/-10%) 50-60 Hz (+/-10%) or

12-28 V DC

6W (typical) Consumption

Protection Sealed to IP65 (Nema 4X) when panel mounted

147mm (5.8") width **Dimensions** 74mm (2.9") height (panel option) 167mm (6.6") depth

Display

Backlit LCD with 7-digit numeric display and Type

11-character alphanumeric display

Digits 15.5mm (0.6") high Characters 6mm (0.24") high

Last data visible for 15min after power down LCD Backup

Update Rate 0.3 second

Non-volatile Memory

Retention > 30 years

Data Stored Setup, Totals and Logs

Approvals

 C compliance Interference

Enclosure IECEx, ATEX and CSA approved enclosures

available for hazardous areas

Real Time Clock (Optional)

Battery Type 3 volts Lithium button cell (CR2032)

Battery Life 5 years (typical)

Frequency Input (General)

Range 0 to 10kHz Overvoltage 30V maximum **Update Time** $0.3 \, \text{sec}$ **Cutoff frequency** Programmable

Configuration Pulse, coil or NPS input **Non-linearity** Up to 10 correction points

Pulse

Signal Type CMOS, TTL, open collector, reed switch

Threshold 1.3 volts

Coil

Turbine and sine wave Signal Type Sensitivity 15mV p-p minimum

NPS

Signal Type NPS sensor to Namur standard

Analog Input (General)

100mA absolute maximum rating Overcurrent

Update Time < 1.0 sec

Configuration 4-20mA, 0-5V and 1-5V input

Up to 20 correction points (some inputs) **Non-linearity**

4-20mA Input

Impedance 100 Ohms (to common signal ground)

0.05% full scale (20°C) **Accuracy**

0.1% (full temperature range, typical)

0-5 or 1-5 Volts Input

10MOhms (to common signal ground) **Impedance**

0.05% full scale (20°C) **Accuracy**

0.1% (full temperature range, typical)

Logic Inputs

Signal Type CMOS, TTL, open collector, reed switch

Overvoltage 30V maximum

Relay Output

No. of Outputs 2 relays plus 2 optional relays Voltage 250 volts AC, 30 volts DC maximum

(solid state relays use AC only)

Current 3A maximum

Communication Ports

Ports RS-232 port

RS-485 port (optional) 2400 to 19200 baud

Parity Odd, even or none Stop Bits 1 or 2

Data Bits 8

Baud Rate

Protocols ASCII, Modbus RTU, Printer*

Transducer Supply

Voltage 8 to 24 volts DC, programmable

Current 70mA @ 24V, 120mA @ 12V maximum

Power limited output **Protection**

Isolated Output

No. of Outputs 1 configurable output (plus 1 optional) Configuration Pulse/Digital or 4-20mA output

Pulse/Digital Output

Signal Type Open collector

Switching 200 mA, 30 volts DC maximum

Saturation 0.8 volts maximum

Pulse Width Programmable: 10, 20, 50, 100, 200 or 500ms

4-20mA Output

Supply 9 to 30 volts DC external

Resolution 0.05% full scale 0.05% full scale (20°C) **Accuracy**

0.1% (full temperature range, typical)

Important: Specifications are subject to change without notice. Printer protocol is available only if RTC option is installed.

Ordering Information

Product Codes

Model	Supplementary Code						de	Description
515 .	- 1						FA02	
	1							Panel mount enclosure
Enclosure	2				Field mount enclosure (NEMA 4X / IP66)			
Liiciosare	3/5							Explosion proof Ex d (IECEx/ATEX), metric glands (5 specifies heater)
	4/6							Explosion proof Ex d (CSA), NPT glands (6 specifies heater)
		0						4 logic inputs, 1 isolated output, 2 relays (only relay type 1 is available), RS232 (DB9) communication port
Output Opti	ons	1						4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) and RS485 communication ports
		2/3						4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) and Ethernet/RF communication ports (not yet available)
			1					Electromechanical relays only
Relay Type			2					2 electromechanical and 2 solid state relays
			3					Solid state relays only (not yet available)
Power Supp	oly			U				Inputs for 12-28VDC and 100-240 VAC, 50-60Hz (Previous Models: A = 110/120 VAC, E = 220/240 VAC)
				D				Input for 12-28VDC power only
Display Panel Option S					S			Standard option (now with backlight & LCD backup) (original Full option: F, with Infra-Red comms, no longer available)
PCB Protection						С		Conformal coating - required for maximum environmental operating range. Recommended to avoid damage from moisture and corrosion.
						N		None - suitable for IEC standard 654-1 Climatic Conditions up to Class B2 (Heated and/or cooled enclosed locations)
Application	Application Pack Number FA						FA02	Defines the application software to be loaded into the instrument

Example full product part number is 515.111USC-FA02 (this is the number used for placing orders).

Main Menu Variables

Main Menu Variables	Default Units	Preferred Units	Variable Type
Total 1	kg		Total
Flowrate 1	kg/min		Rate
Total 2	kg		Total
Flowrate 2	kg/min		Rate
Resulting Total	kg		Total
Resulting Flowrate	kg/min		Rate



500 Series in Ex410 Enclosure



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